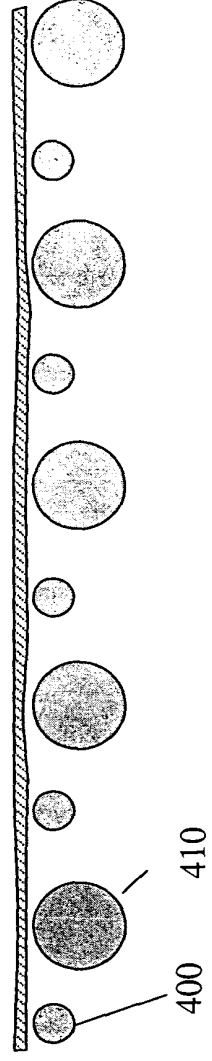


4a) Prior art



4b)

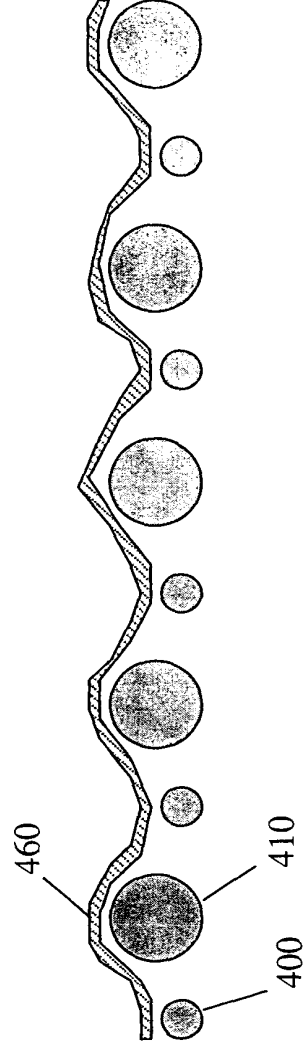
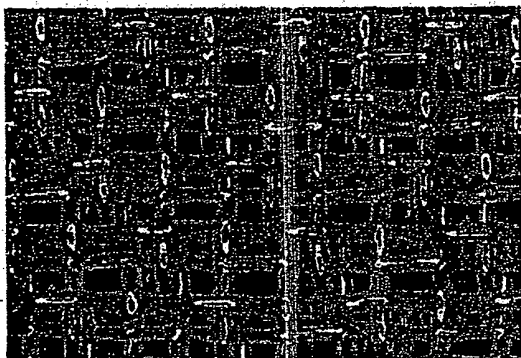
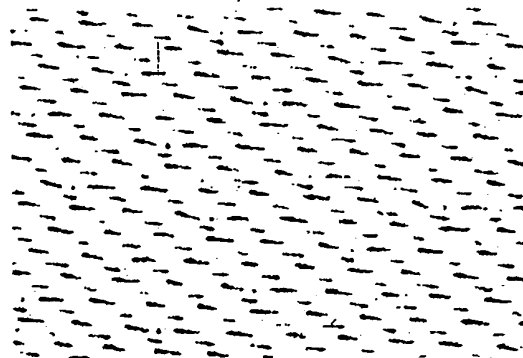


Figure 4



Forming Side



Forming Side Impression

Figure 5

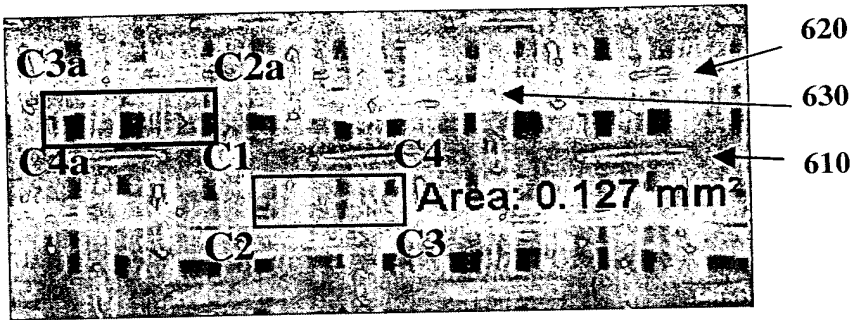


Figure 6

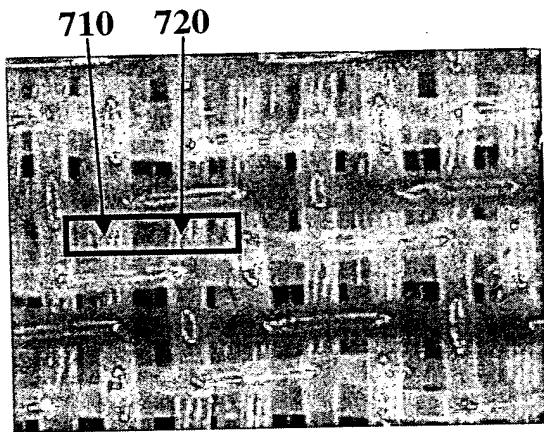


Figure 7

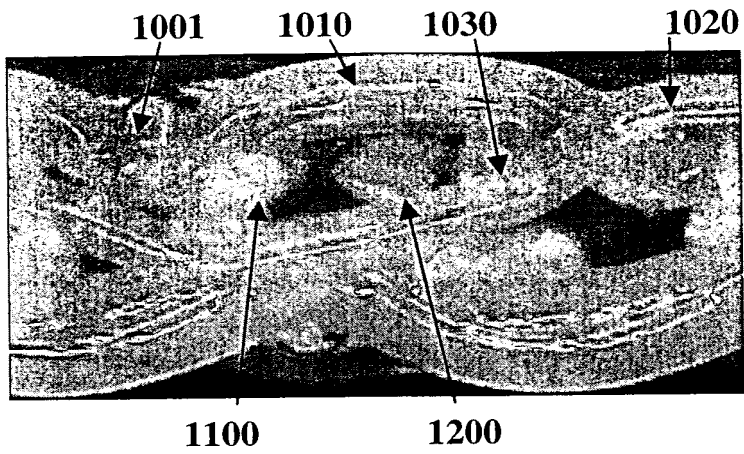


Figure 8

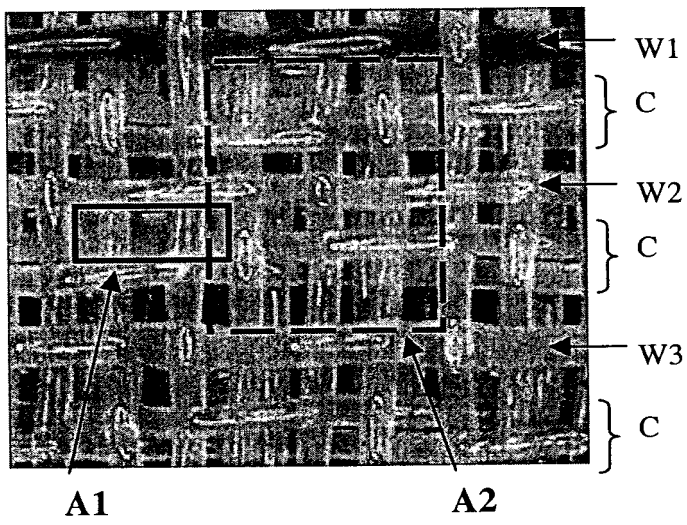


Figure 9

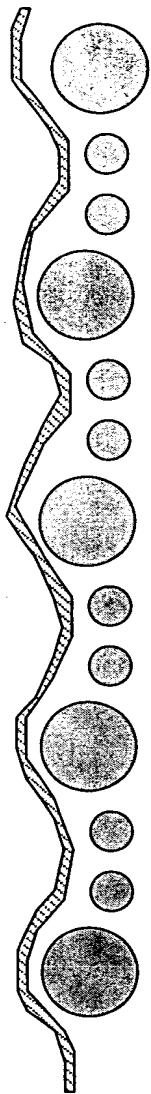


Figure 10

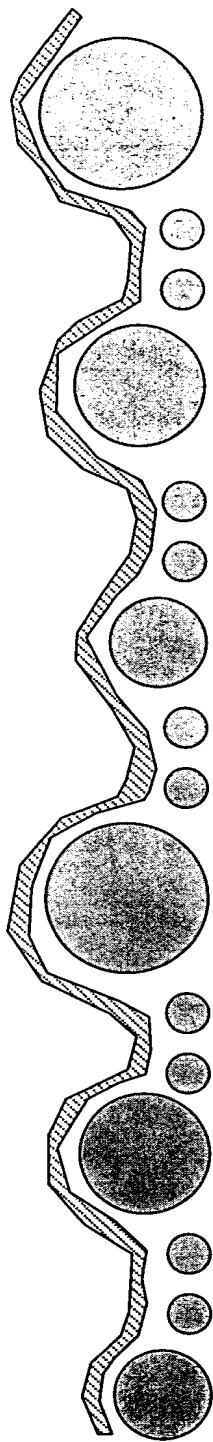


Figure 11

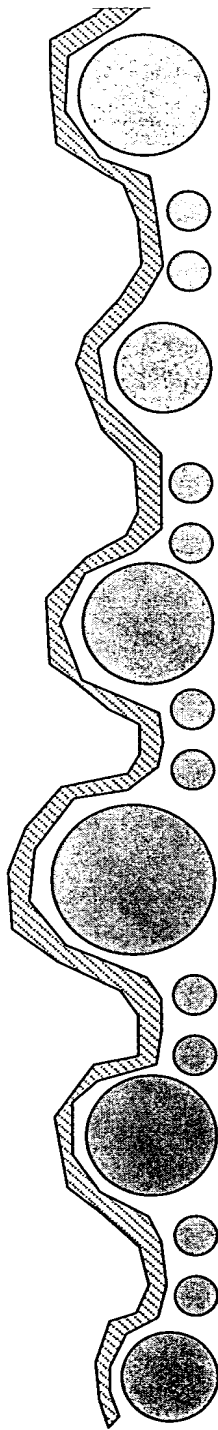


Figure 12